




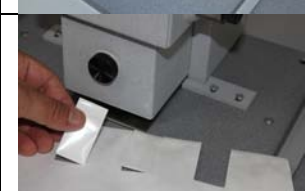


ITEM: 02-2215 -SPECIMEN CUTTING POUCH TOOL

Thank you for purchasing this product from PMC.

The following are steps for changing and balancing the die for best cutting performance.

If you see any areas that are not cut you may need to balance (shim) the die.

		<p>Cut few samples, if the cut is not perfect then you may need to “Shim” the die.</p>
		<p>After opening the cover, you will see die and metal plate.</p>
		<p>Pull metal plate and die assembly carefully, take note of the sharp blade on the die.</p>
		<p>Using paper tape “shim” the <u>area</u> the cutter did not cut well, and then slide back the die and its metal cover</p>
		<p>Put the main cover and screw back on the machine.</p>
		<p>Test cut, if needed repeat until you are satisfied with cut.</p>
<p>Item No: 02-2215 Specimen Cutting Tool</p> <p>Item No: 02-2236 Acrylic Block Replacement Die</p> <p>Item No: 02-2255 Wood Block Replacement Die</p>		<p>PMC – Plastic & Metal Center, inc. 23162 La Cadena Drive Laguna Hills, CA 92653</p> <p>800-813-1111 sales@pmcpro.com</p>